



COSTA RICA OPERATIONS FACT SHEET

General Information

Total Space:	100,000 sq. ft.
Total Employment:	Approximately 250 associates
Manufacturing Platforms:	Cast Molding (high volume)
Materials:	Silicone Hydrogel (clariti® 1-day)
Production Volume:	~70 Million Lenses (FY2016)
Production Start Up:	February 2016

Coyol Business Park

Situated in the Province of Alajuela, in which 20% of Costa Rica's population is located.

Located in a Free Trade Zone; an area where goods may be landed, handled, manufactured or reconfigured, and easily re-exported.

State of the art infrastructure with an electrical grid support system, water supply support, a communication network supported by two different companies and competitive construction costs.

This location is the fourth high volume manufacturing facility for CooperVision. Other operations are in the United Kingdom, Puerto Rico and Budapest.

Other medical device companies such as Abbott Vascular, Helix Medical, Hologic Surgical Products and St. Jude Medical are also located in the area.

Future Growth

Expansion potential of up to 200,000 sq ft in original lots and another 160,000 sq ft with additional lots.

Team

Close to 250 people are currently employed at the CooperVision Costa Rica facility:

- 57% are male, 43% are female
- 56% reside locally in Alajuela
- 50% have received their bachelor's degree

Environmental Commitment

As Costa Rica is environmentally conscious, the core project team decided to continue to contribute to the state of the country and make the new operation a green plant starting from the design phase. Environmentally friendly and energy efficient utilities design throughout the facility include:

- High efficiency luminary system
- Main corridors designed with natural light that complement luminary system
- Highest efficiency chiller with integrated re-heat
- Lubricated air compressor for less energy consumption
- Rain water tank for toilets and waterless urinals
- Main power transformer that reduces loses by 8.5% and uses environmentally friendly vegetable oil
- Premium efficiency electrical motors with variable frequency drive (VFD)
- Plant-wide building management system to monitor and control key utilities
- >75% of other solid waste generated in manufacturing is currently recycled, with a goal of 90%
- ~90% of the electricity consumed will be generated from renewable sources, primarily hydroelectric power stations
- 100% of plastic components generated in the manufacturing process will be recycled
- Environmental friendly chemicals for pest control and operations
- Tobacco-free environment
- Indoor environmental quality for manufacturing rooms
- Energy management system